



Notified body No1697
Bureau Veritas Latvia
17a Dunties street, Riga, LV-1005, Latvia

CERTIFICATE OF FACTORY PRODUCTION CONTROL

1697 – CPR – 14/16

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

tubular welded steel screw piles
(characteristics are detailed in the attached annex)

produced by

Porvoo Paalupiste Oy
Hallitie 4, 06400, Porvoo, Finland
in the plant

Hallitie 4, 06400, Porvoo, Finland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described

in Annex ZA of the standard

**EN 1090-1+A1:2011 Execution of steel structures and aluminium structures. Part 1:
Requirements for conformity assessment of structural components**

under system 2+ are applied and that

the factory production control fulfills all the prescribed requirements set out above.

This certificate was first issued on 30/05/2014 and will remain valid as long as the methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly until 29/05/2017.

To check the validity date of this certificate, please call +371 67323246.

Annex to certificate on 1 (one) page is integral part of this certificate.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.

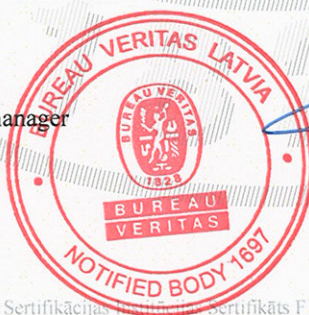
Certificate Nr.

1697-CPR-14/16

Date

30/05/2014

Bureau Veritas Latvia Ltd
Product Certification Body manager



Normunds Ozols



ANNEX TO CERTIFICATE: 1697-CPR-14/16

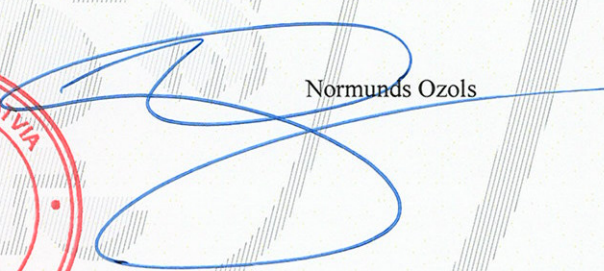
Date: 30/05/2014

Products:	Manufacturing of tubular welded steel screw piles with maximum diameter of 60,3mm to 114,3mm and thickness 2,9mm to 6,3mm
Applicable standard:	EN 1090-2+A1:2011 Execution of steel structures and aluminium structures – Part 2: Technical requirements for steel structures
Execution class:	EXC2 according to EN 1090-2
Method of declaration:	Method 1 (MPCS) according to EN 1090-1 table A.1
Basic materials	till S355 (including) group 1.1 & 1.2 according to EN 10025-2
Welding processes according to EN ISO 4063:	135 (MAG - welding with solid wire electrode)
Welding coordinator:	Partanen Saku , born 18/11/1980 (IWE)

Bureau Veritas Latvia Ltd
Product Certification Body manager

Dunties street 17a, Riga, LV-1005, Latvia



Normunds Ozols